GOODMAN ONE’s printing settings are optimized for the slicer software: [CURA](https://ultimaker.com/en/products/ultimaker-cura-software)

For acquiring the filament: [COLORFABB nGEN](https://colorfabb.com/materials/co-polyesters/ngen)

My printer is: [ANYCUBIC i3 MEGA](https://www.gearbest.com/3d-printers-3d-printer-kits/pp_631756.html?vip=4266352&gclid=CjwKCAjwrqnYBRB-EiwAthnBFktCAaHKSrFHCKRhMcWxh8YuHlQWmfEPSNhkdFwufV19SIKP5h_JpxoC1aUQAvD_BwE)

Printing details in CURA:

